

INSTALLATION MANUAL

The installation of the “Gazebo” requires these tools and basic understanding of them. The gazebo needs **at least three people** to assemble.

Tools needed:

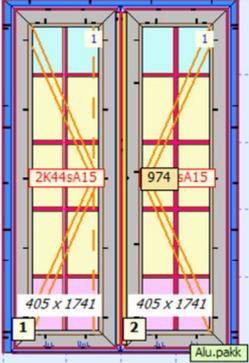
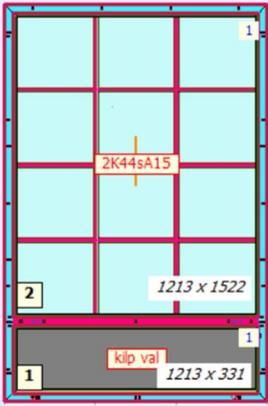
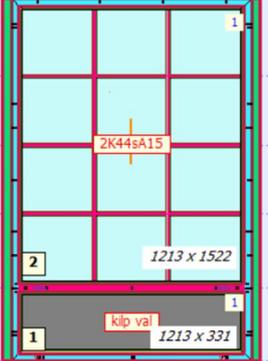
<ul style="list-style-type: none">• Leveler	
<ul style="list-style-type: none">• Screwdriver (electronic screw driver is recommended)	
<ul style="list-style-type: none">• Wrench size 13 Two wrenches recommended	
<ul style="list-style-type: none">• Measuring tape	
<ul style="list-style-type: none">• Ladder	
<ul style="list-style-type: none">• Rubber hammer	

NB! The “gazebo” comes equipped with all the constructive parts and hardware. Additional purchases of roofing cover materials, finishing and needed to finish building the “gazebo”

PARTS

Walls

The gazebo come with 7 wall parts (4 with angled snapping corner installed) and one door panel.
Depending on the model of the gazebo the parts vary in design and size

<ul style="list-style-type: none"> Door panel (DP) 	1 pc	
<ul style="list-style-type: none"> Wall panels (WP) 	3 pc	
<ul style="list-style-type: none"> Wall panels with snapping corners (WPS) 	4 pc	
<ul style="list-style-type: none"> Bottom screws (SOA) 	24 pc	
<ul style="list-style-type: none"> Side screws (SO) 	32 pc	

Ground floor-belt

(if you order a gazebo without the floor these parts are not includes):

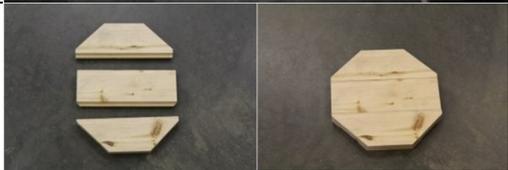
The belt consists of 8 identical parts and hardware

Ground belt piece A1	8 pc		
metal corners for easy connecting H1	8 pc		
Screws for assembly S1	32pc		

Wooden floor:

(if you order a gazebo without a floor these parts are not includes):

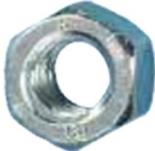
The wooden floor consists of 8 identical sections

Floor section A2	8 pc		
The center piece A2'	1 pc		
Screws for fixing the floor S2	250-350 pc*		

*depending on the type of floor you ordered the amount of screws may vary

Roofing load bearing construction

The roofs load bearing construction consists of 8 identical metal bases 1 metal cap 8 wooden beams and hardware for connecting the metal construction part with the PVC walls and wooden beams

Metal bases M1	8 pc	
Metal cap M2	1 pc	
Roof panels A3	8 pc	
Self-drilling screws S3	32 pc	
M8 bolts S4	24 pc	
M8 nuts S5	24 pc	
Screws S2	250-350 pc*	

*depending on the type of roof you ordered the amount of screws may vary

ASSEMBLY

The assembly of the gazebo starts from the ground up. Make sure you have enough space and a good foundation that is the proper size. (10X10 (m) is the minimum space required)

The foundation:

Laying the floor-belt

<p>1) Lay out the floor belt(A1) in an octagon in the desired location*</p>	 <p>Fit the corners to gether as seen above in the picture</p>
<p>2) Make sure each diagonal of the belt is exactly the same length and level</p>	 <p>Drilling holes with a # 4 drill bit if needed</p>
<p>3) Fix the floor belt with the corners (H1) with screws (S1)</p>	

*-The floor requires a pre-installed foundation

Once the floor belt fixed and level you may move on to assembling the wall panels.

Assembling the wall-panels

- 1) Place a PVC wall designated (WPS) on the belt.



- 2) Place and snap two adjacent wall panels to the first WP on the belt. Fix the panels with screws (S0) from the sides
- 3) Continue adding panels and fixing them so that the last panel is the Door-panel
- 4) Snap and fix the door-panel in place (S0)
- 5) Measure the diagonals of the wall panels
- 6) If needed, make adjustments using the rubber hammer either taping from the inside or outside as required.
- 7) Once the outer edges of the PVC walls and doors are aligned with the wooden floor-belt and the diagonals are equal. Fix the PVC walls to the wooden floor-belt using screws (S0A)



NB! When fixing the Wall panels to the floor-belt make sure that nothing moves from pre-measured and designate positions.

Assembling the loadbearing roofing structures.

<p>1) Place the metal bases (M1) in each corner</p>		
<p>2) Fix the metal base with S</p>		
<p>3) Have the pieces (A3) ready in each corner 1</p>		
<p>4) Hold the piece (M2) at the approximate appropriate height.</p>		
<p>5) Start to place the (A3) roof-panel from outside the gazebo towards the center, till the end is in the piece (M2)</p>		
<p>6) Fix the M1 and M2 metal connectors with S4 ja S5</p>		

- 7) After the first piece is in place, place the next roof-panel on the opposite side. Of the first place panel
- 8) After the second opposite side roof panel is in place, place the next roof-next to the previous panel so that the non-supported side will be over lapping the roof-panel fixed in place
- 9) Once all the panels are in place and bolts fixed with nuts (S4 and S5) go over every connection with a wrench, making sure every connection is tight.
- 10) Fix the roof panels to each other using screws S1. 1 screw for each board



Placing the wind board:

<p>1) Place the boards A4 underneath the wooden beams so that the edges are exactly in the middle of the load bearing roof edge</p>	
<p>1) Use screws to fix the wind board A4 under A3 with screws S1</p>	
<p>1) Repeat the process until the full perimeter of the gazebo is covered with wind board</p>	

Placing the floor:

<p>1) Place the flooring(A2) one by one in the gazebo so that the outer edge slightly covering the floor-belt(A1) and each other.</p>	
<p>2) Once all the flooring pieces are in place, make sure all the floor pieces have equal distance between them. And the floor is level</p>	
<p>3) Fix all the flooring pieces (A2) to one another with screws S1</p>	
<p>4) Place the A2' in the middle gap and fix with screws S1.</p>	

Glass panels:

After the floor has been fixed in place it's the proper time, install the missing glass or PVC panels depending on the type of Gazebo you purchased.

- 1) Use non-slip rubber gloves to handle the glass
- 2) Place the appropriately marked IGU or PVC panel in the corresponding Wall panel opening. Place wedges in the corners in between the IGU and PVC profile
- 3) Place the appropriate bottom glazing bead on the IGU the right corner first tap the glazing bead with a rubber hammer.
- 4) Tap the left corner of the bottom glazing bead so that it snaps to the profile
- 5) Once both the corners are in place proceed to fastening the entire length of the glazing bead by tapping the glazing bead from the corner inward towards the middle
- 6) Once the bottom glazing bead is in place, proceed to placing the topmost glazing bead repeating steps 3-5
- 7) For the left glazing bead tap in the top most corner with the rubber hammer until it snaps to the PVC profile. proceed to placing in the bottom most corner and tap till it snaps.
- 8) Move from the top to the bottom tapping in the glazing bead so that it snaps to the profile.
- 9) Repeat step 7-8 for the right glazing bead
- 10) Repeat steps 1-9 until all openings have been filled with IGU's or PVC panels.

Congratulations you have completed the assembly of the constructional part of the gazebo.

To install the roofing please see the installation and user manual of your desired roof covering.